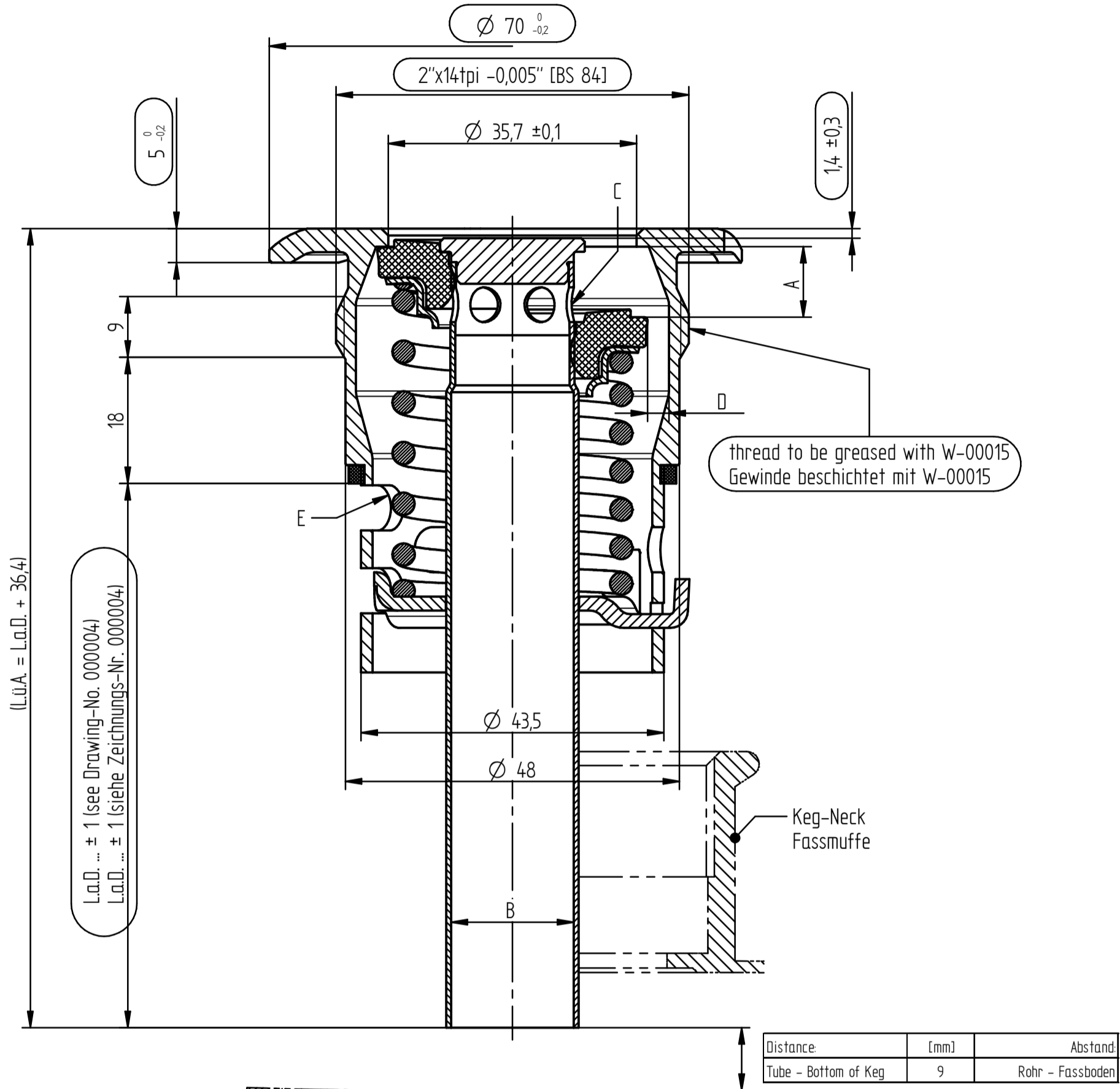


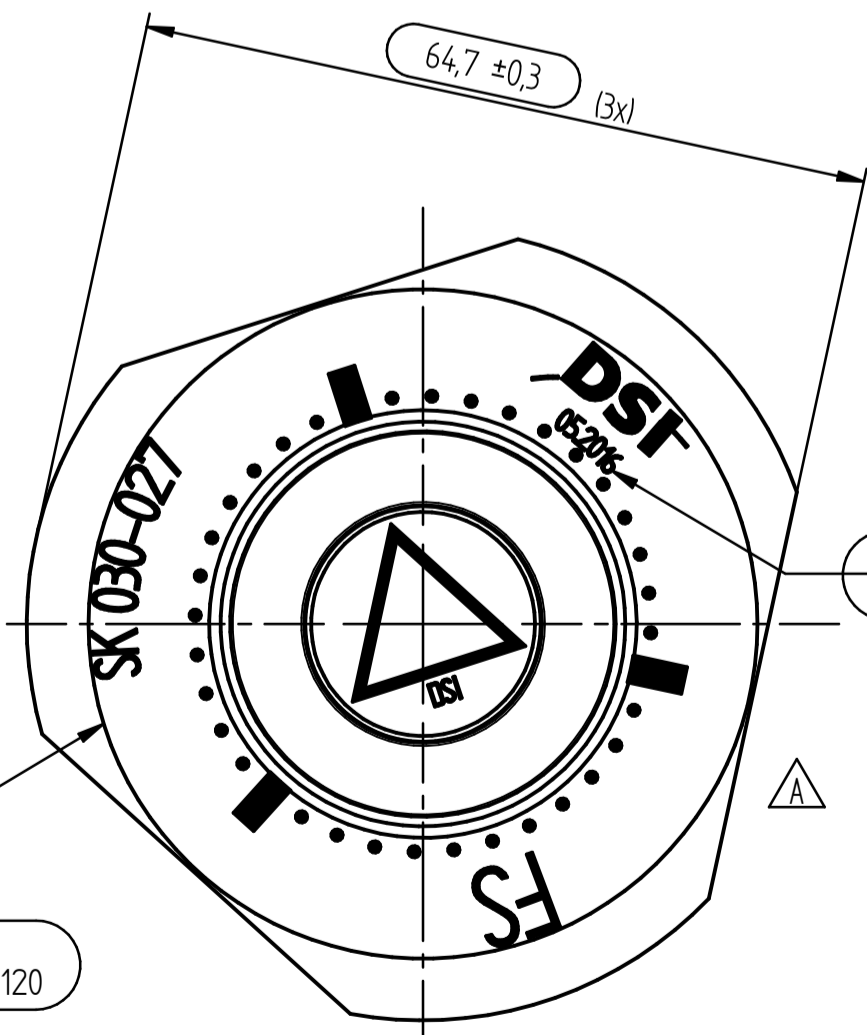
EN	DE
Product Information	Produktinformationen
according to DIN 6650, DIN 3542 and FDA regulations	Produkt nach DIN 6650, DIN 3542 und FDA Bestimmungen
for specific length calculation keg drawing or H3-dimension is needed according to DIN 6647	Für konkrete Längenberechnung wird die Keg-Zeichnung oder das H3-Maß nach DIN 6647 benötigt
gastight	gasdicht
mounting torque: 80±5 Nm	Anzugsdrehmoment: 80±5 Nm
temperature resistance short-time 160°C	Temperaturbeständigkeit kurzfristig 160°C
for more information www.dispensegroup.com	für mehr Informationen www.dispensegroup.com

EN	DE		
Stroke and Passages	Hub und Öffnungsquerschnitte		
I main seal part 6 - part 3	Dichtung Pos. 6 - Pos. 3	A	9 - 12 mm
II through inner tube ϕ 17,6 part 1	innerhalb des Steigrohres ϕ 17,6 Pos. 1	B	240 mm ²
6 holes in part 1	6 Löcher in Pos. 1	C	120 mm ²
III through outer tube part 3 - part 6	außerhalb des Steigrohres Pos. 3 - Pos. 6	D	470 mm ²
in part 3	in Pos. 3	E	1160 mm ²

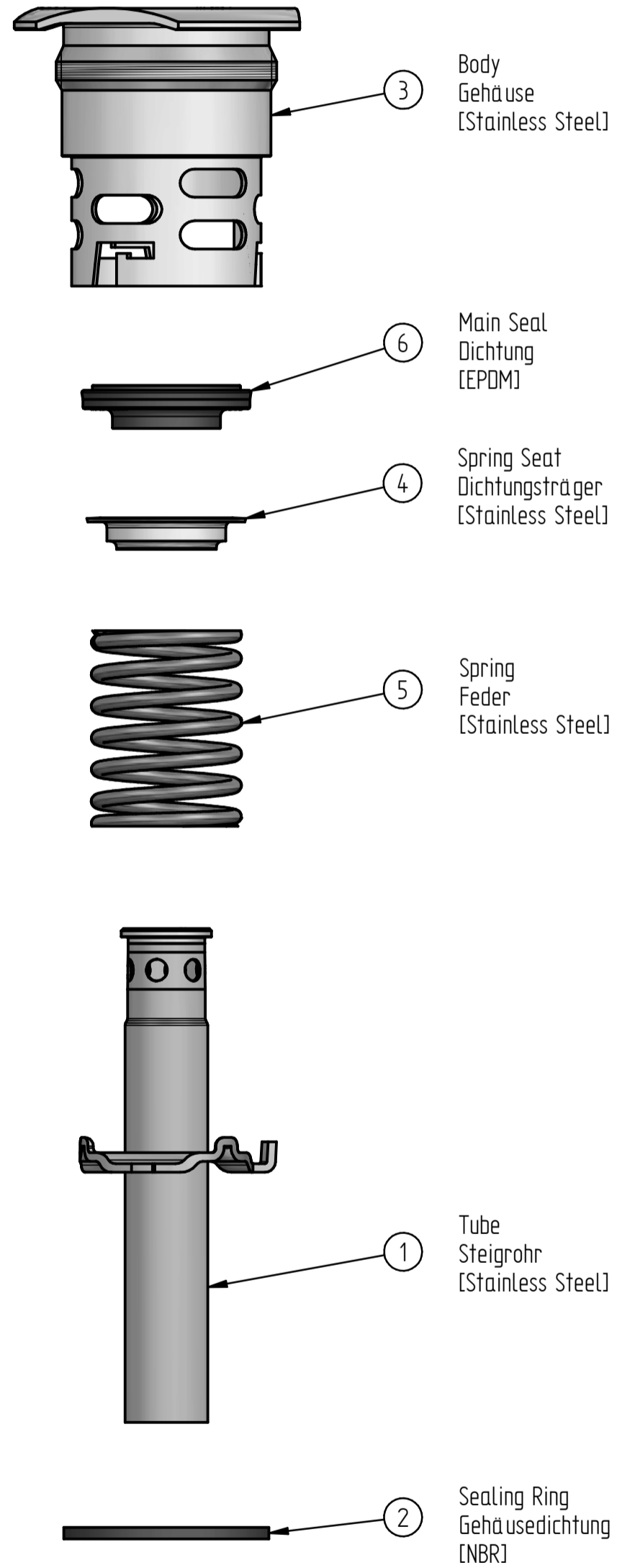


Bottom of Keg
Fassboden

Distance	[mm]	Abstand
Tube - Bottom of Keg	9	Rohr - Fassboden



etch on top 610120
Auf Oberfläche ätzen mit 610120



weight calculation ± 5% / Gewichtsrechnung ± 5%

$$m [g] = L. a. D. [mm] * 0,315 \frac{g}{mm} + 280g$$

Pos.	Quantity	Art.-No.	Title
1	1	000013	Master Down Tube Assembly (fixed Safety)
2	1	025130.6	Sealing Ring
3	1	028193.0	Body GR 2"x14tpi
4	1	551082.4	Spring Seat
5	1	551083.5	Spring
6	1	610116	Main Seal 160°C saturated steam

PRODUCT		REMARKS	LAST CHANGE	SCALE	WEIGHT
		DIN ISO 2768-mH ROUGHNESS DIN EN ISO 1302 EDGES DIN EN ISO 13715	1 x Δ	1,5:1 (1:2,5)	VOLUME
DESIGN	DATE	NAME	TITLE		
AM	20.12.2013	lasako	Master Extractor Tube GR FS 2"x14tpi		
AM	3024				
DATE	02.06.2016	lasako			
DATE	23.05.2016	lasako			
FILE NAME: 000012_ET GR FS_unbädlig.dwg		DRAWING NUMBER		SHEET	
000012_Masterdrawing ET GR FS 2x14tpi.dwg		000012		1	
PROJECT METHOD		FORMAT		SHTS	
A2		A2		1	
ALTERATIONS		DATE		REPL. BY	

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