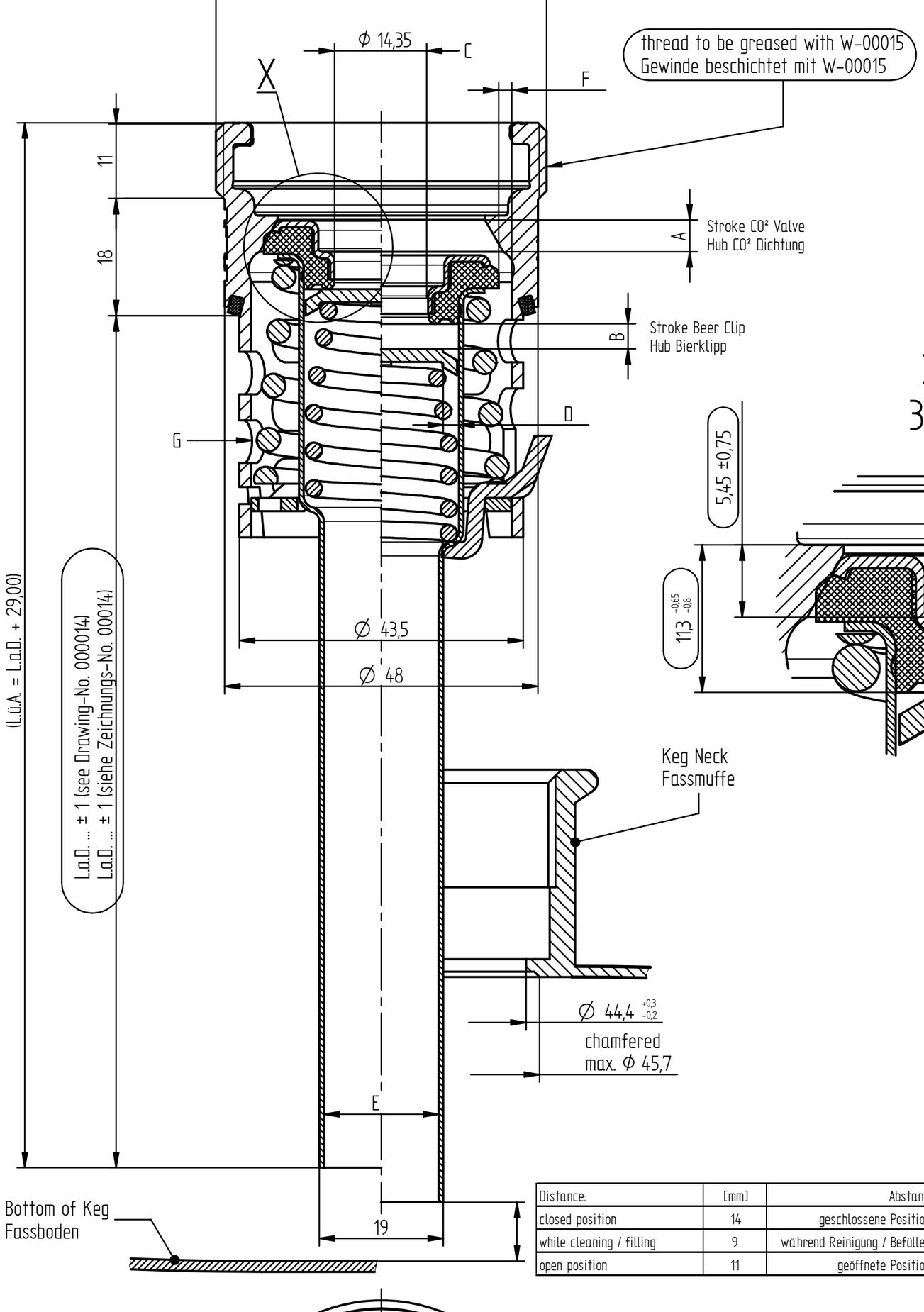
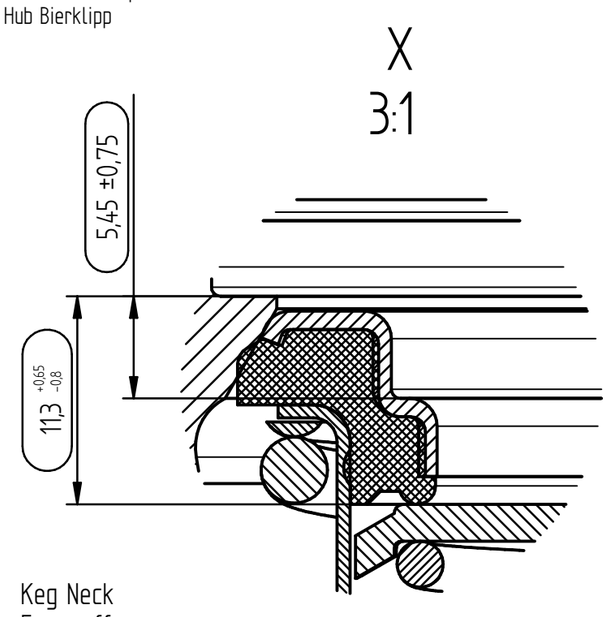
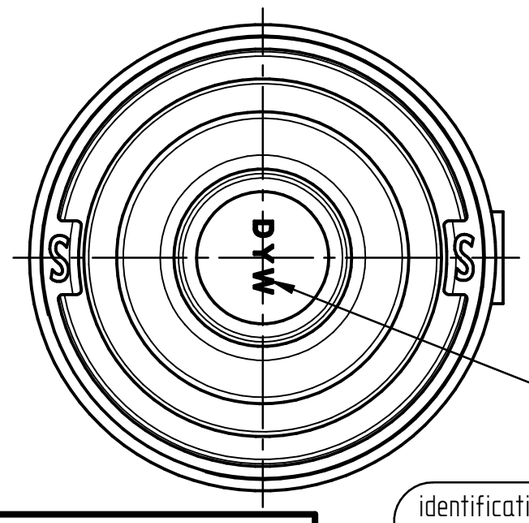
EN	DE
Product Information	Produktinformationen
according to DIN 6650, DIN 3542 and FDA regulations	Produkt nach DIN 6650, DIN 3542 und FDA Bestimmungen
gastight	gasdicht
for specific length calculation keg drawing or H3-dimension is needed according to DIN 6647	Für konkrete Längenberechnung wird die Keg-Zeichnung oder das H3-Maß nach DIN 6647 benötigt
mounting torque: 80±5 Nm	Anzugsdrehmoment: 80±5 Nm
temperature resistance short-time 135°C (A)	Temperaturbeständigkeit kurzfristig 135°C (A)
for more information www.dispensegroup.com	für mehr Informationen www.dispensegroup.com

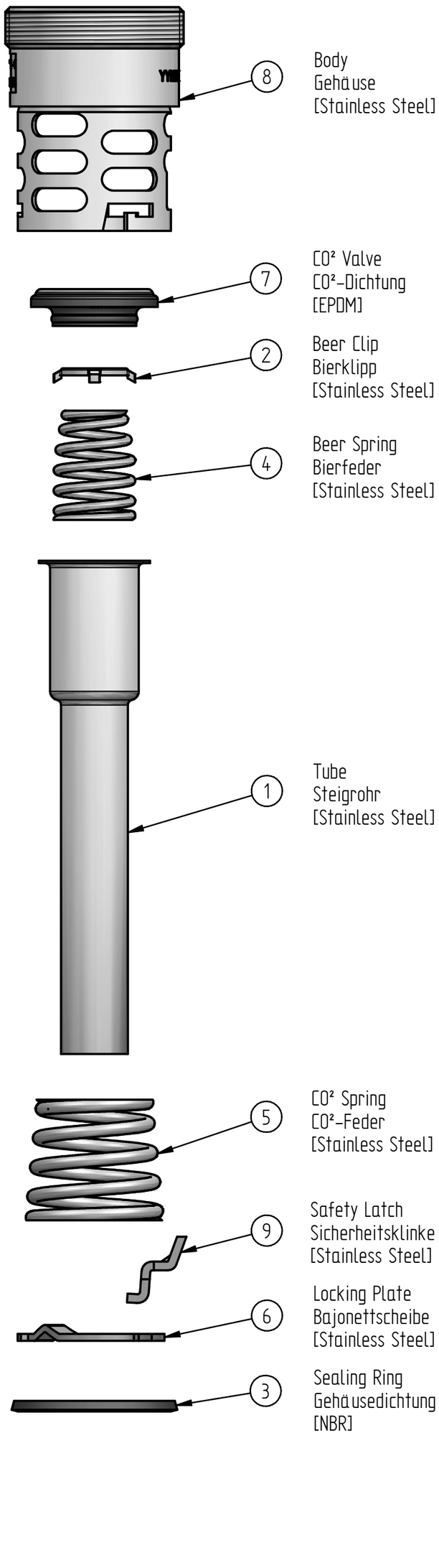
	EN		open Position	while Cleaning/ Filling	DE		offene Position	während Reinigung/ Befüllen
	Stroke and Passages				Hub und Öffnungsquerschnitte			
I	CO^2 valve + tube part 7 + part 1 - part 8	A	3mm	4-6 mm	CO^2 Dichtung + Steigrohr Pos. 7 + Pos.1 - Pos. 8	A	3mm	4-6 mm
	beer clip part 2 — part 7	B	4 mm	6,5-8 mm	Bierklipp Pos. 2 — Pos. 7	B	4 mm	6,5-8 mm
II	through the CO^2 valve part 7	C	160 mm²		innerhalb der CO^2-Dichtung Pos. 7	C	160 mm²	
	through inner tube part 2 — part 1	D	125 mm²		innerhalb des Steigrohres Pos. 2 - Pos. 1	D	125 mm²	
	through inner tube Φ17,6 part 1	E	240 mm²		innerhalb des Steigrohres Φ17,6 Pos. 1	E	240 mm²	
III	through outer tube part 8 - part 7	F	240 mm²		außerhalb des Steigrohres Pos. 8 - Pos. 7	F	240 mm²	
	in part 8	G	1660 mm²		in Pos. 8	G	1660 mm²	





Distance:	[mm]	Abstand:
closed position	14	geschlossene Position
while cleaning / filling	9	während Reinigung / Befüllen
open position	11	geöffnete Position





Pos.	Quantity	Art.-No.	Title
1	1	000033	Master Down Tube S
2	1	026237.2	Beer Valve
3	1	026363.7	Sealing Ring
4	1	026364.8	Beer Spring
5	1	026365.9	Spring CO2
6	1	026367.0	Locking Plate
7	1	026692.6	CO2 Valve Assy
8	1	610397	Body W 2"x14tpi
9	1	611070	Safety Latch, flat

customer-specific information
kundenspezifische Angaben

Art.-Nr. Part No.	
L.a.D. [mm]	
L.ü.A. [mm]	

Länge ab Dichtkante length to sealing

Länge über alles length over all

weight calculation ± 5% / Gewichtsberechnung ± 5%

$$m\,[g] = (L.a.D.\,[mm] - 40) * 0{,}315\frac{g}{mm} + 270g$$

A	changed temperature resistance from 160°C to 135°C	03.11.2015	lasko	3296
△	ALTERATIONS	DATE	NAME	ÄM

PRODUCT

REMARKS DIN ISO 2768-mH
ROUGHNESS DIN EN ISO 1302
EDGES DIN EN ISO 13715
LAST CHANGE 2 x △

	DATE	NAME
DESIGN.	11.02.2015	lasko
ÄM	3024	
LAST CHANG. 2D	03.11.2015	lasko
LAST CHANG. 3D	12.08.2015	lasko

DSI unique draught technologies

PROD. DEV. GERMANY

SCALE 1,5:1 (1:1,25; 3:1)
WEIGHT VOLUME
MATERIAL

TITLE
Master Extractor Tube W SI 2"x14tpi

FILE NAME: 000024_Masterdrawing ET W SI_bestätigt.asm
DRAWING NAME: 000024_Masterdrawing ET W SI 2x14tpi.dft

PROJ. METHOD | FORMAT A2 | DRAWING NUMBER 000024 | SHEET 1 | 1 SHTS.

REPL. - | REPL. BY -

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